

**Style: 902**
**Reamer Blank**  
 Oversize

**P K S**

 ANSI  
 SIZES

HSS


 Tolerance  $+0.0002/-0.0000$ 

blank diameter	width (in)	height (in)	order number
			<b>902</b>
3/64	.0469	1.750	C19271
#51	.0670	2.000	C19288
1/8	.1250	2.750	C19335
5/32	.1562	3.125	C19355
3/16	.1875	3.500	C19377
7/32	.2188	3.750	C19398
1/4,E	.2500	4.000	C19416
5/16	.3125	4.500	C19449

**Style: 903**
**Drill Blank**  
 Undersize

**P K S**

 ANSI  
 SIZES

HSS


 Tolerance  $+0.0000/-0.0002$ 

blank diameter	width (in)	height (in)	order number
			<b>903</b>
#55	.0520	1.875	C19562
1/16	.0625	1.875	C19570
3/32	.0938	2.250	C19599
1/8	.1250	2.750	C19622
3/16	.1875	3.500	C19664
1/4,E	.2500	4.000	C19703
5/16	.3125	4.500	C19736
3/8	.3750	5.000	C19766
1/2	.5000	6.000	C19795


**TECH TIPS**
**Drill and Reamer Blanks**

- Ideal for use as drifts of dowel pins, for gauging purposes, and for making punches.
- Also can be used for round tool bits, countersinks, boring, or burring tools.